

Stoughcool Jet5 is a heavy duty soluble oil coolant that can be used on steel, stainless steel, carbon steel, alloy steel, exotic alloys, cast iron, ductile iron, aluminum, copper, titanium and most other ferrous and non-ferrous metals. Its triple action lubricating formula provides excellent tool life for the toughest applications while also keeping machines running clean and free of bad odors associated with bacteria. Stoughcool Jet5 is built tough and will provide long sump life. Excellent for tough machining applications including deep hole drilling and difficult form tapping operations.

LAB DATA	
Physical State	Yellow/Amber Liquid
Odor	Mild
Solubility in Water	Soluble in Water
PH 5% mix	9.2
PH Concentration	9.8
Residue	Liquid Film
Refractometer Factor	1.0

Advantages

- No sump stench, no bad odors
- Triple Action lubrication formula
- DCHA free
- Excellent Lubricity
- Extremely clean
- Low foam formula

