



Premium High Performance Swiss Machining Oils

JET SWISS V22

Stoughcool Jet Swiss V22 is a premium top of its class vegetable oil base swiss cutting fluid. This clean premium swiss oil can machine tough applications while achieving excellent surface finish and extended tool life. Stoughcool Jet Swiss V22 provides excellent boundary lubrication with the precise alignment of the vegetable oil lubrication technology without the use of chlorine. The premium boundary lubricant consistently aligns to the metal working piece to achieve excellent tool life and lubrication. It is highly effective on aerospace metals, aluminum, titanium, stainless steels and tough nickel alloys. Additionally, it is an excellent choice for medical parts manufacturing and contains no toxic or harmful chemistry. Stoughcool Jet Swiss V22 has a high flash point, low mist levels and is operator friendly making it a premium clean and safe product. It can be used on both ferrous and non-ferrous materials and is safe to use on copper and brass without staining.

STOUGHCOOL
WE KNOW COOLANT.

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| Specific Gravity | 0.916 |
| Density (lb. gal) | 7.64 |
| Flash Point, °F | >365 |
| Viscosity, cSt at 40°C | 22.0 |
| Viscosity, SUS at 100°F | ~106 |
| Cu Corrosion, 24hr Ambient | 1A |
| Cu Corrosion, 3hr @ 130°F | 1A |



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